

MOTOR CONTROL

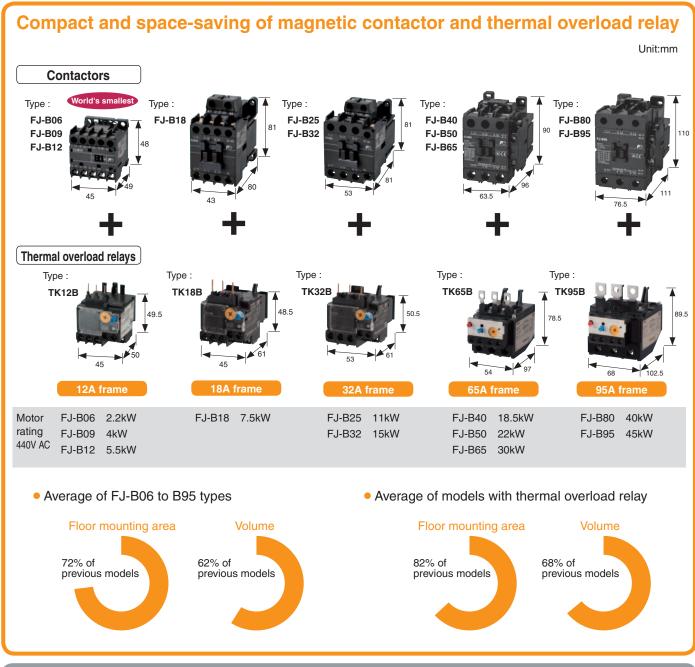
Contactors and Thermal Overload Relays

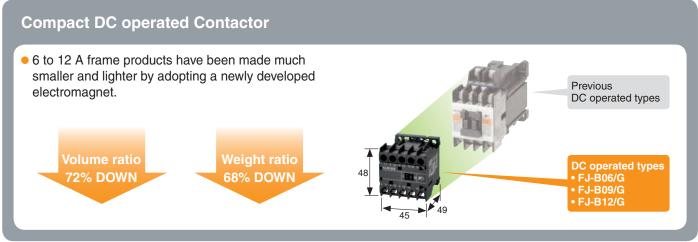
FJ Series



The FJ Series is compact, safety, environmental friendly and the world's smallest magnetic contactors. (applied motor capacity: 440 VAC, 2.2 to 45 kW)

Compact





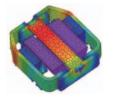
Highly efficient electromagnet has been developed by using a computer simulation with 3D magnetic field analysis so that AC and DC electromagnets have the same appearance. (FJ-B06, B09, and B12 types)

Developing DC electromagnet

- Developing compact and highly efficient electromagnet by using permanent magnet and making use of coil energy
- The DC electromagnet can be directly powered by 2.4 W through semiconductor output by minimizing the leaked magnetic flux, distributing optimized magnetic flux, and satisfying demand for both less loss and smaller size.



DC operated electromagnet (FJ-B06/G, B09/G, and B12/G types)



Analyzing electromagnet (distribution of magnetic flux density and magnetic flux flow)

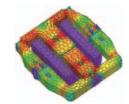
Developing AC electromagnet

- A compact electromagnet has been developed by optimizing the sectional area of each iron core part and excluding magnetic flux saturation and not having a wasteful shape
- The iron-core-fixing rivets are optimally arranged in order to remove the impact on magnetic flux route and the rivets can reduce eddy current loss.

This optimal design makes it possible to develop an energy saving electromagnet that has 4.5 VA of electromagnetic capacity.



AC operated electromagnet (FJ-B06, B09, and B12 types)



Analyzing electromagnet (distribution of magnetic flux density and magnetic flux flow)

Optimization was achieved through 3D thermal analysis and inversion mechanism simulation.

3D thermal analysis simulation

To increase the accuracy of overcurrent detection, the temperature rise in the built-in heater, the bimetal differential, and the interphase thermal interference must be known in detail.

To achieve this, interaction analysis of "current, heat transfer, bimetal differential" as shown in the Fig. 1 was performed. Through research of the most efficient heat transfer path, downsizing and reduction of power consumption for the heaters were achieved.

New inversion mechanism

To downsize the relays and to stabilize high-performance operating characteristics, a toggle inversion mechanism with a tension spring was used for the inversion mechanism as shown in the Fig. 2.

An inversion mechanism simulation was carried out on the tension spring which is the core of the inversion mechanism. The purpose was to verify that the input-output characteristics of the loads and variants as well as the space efficiency had been optimized.

In this way, the operating characteristics have been stabilized while the spring size has been minimized to reduce the necessary space.

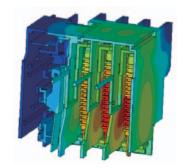


Fig. 1 3D Thermal Analysis Simulation

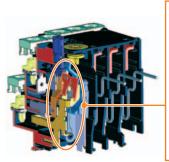




Fig. 2 Inversion Mechanism Simulation

Safety

Standards

Standard models of the FJ Series are certified by CCC and have obtained a CE mark, and that is shown on the nameplate of the main unit.



Terminal cover for finger protection

The terminal cover satisfies the requirements of Machinery Directive EN60204-1 "Direct Contact Prevention" concerning mechanical safety.





Magnetic contactor equipped with mirror contact

Mirror contact conforms to the requirement for auxiliary contact that is intended to be included in the future amendment to IEC 60947-4-1.

Mirror contact: Normally closed auxiliary contact, which cannot be in closed position simultaneously with the normally open main contact.

Ecology

Environmental friendly

 Compliant with RoHS directive (Restriction of Hazardous Substances in the EU)

The materials used do not contain any of the six substances that are specified in the RoHS Directive or have less than the specified content percentages of those substances.

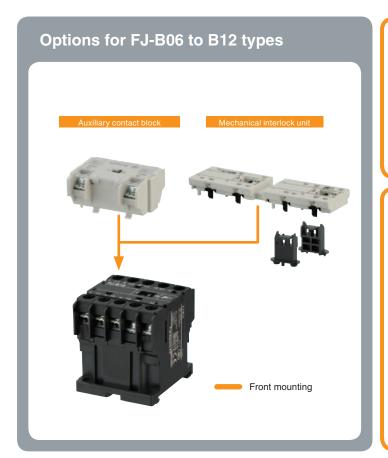
China Energy Label

The FJ Series of magnetic contactors is highly energy efficient and they have met the specified value defined by the Energy Efficiency Label Management Method. Especially, FJ-B06, B09, B12, B40, B50, B65, B80 and B95 types are energy saving with an energy efficiency class of 2.



Frame	06	09	12	18	25	32	40	50	65	80	95
Sealed VA	4.5	4.5	4.5	9	9	9	12.7	12.7	12.7	13.4	13.4
Class	2	2	2	3	3	3	2	2	2	2	2

Many options





Auxiliary contact block (front mounting) SZ1FA11, SZ1FA11H

Auxiliary contact block with 2-pole or 4-pole contacts adopting a bifurcated contact. Easy to mount on a magnetic contactor.



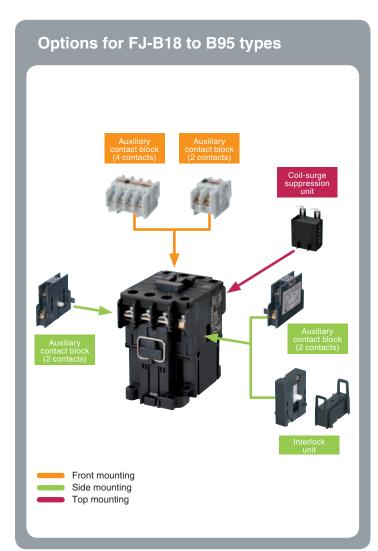
Mechanical interlock unit SZ1KRW1W

The mechanical interlock unit is used to interlock two contactors for reversing.
One size fits all contactors.



Power Connection Kit for Reversing SZ1KRW1W

Cable kit for reversible circuit between main circuit terminals for two magnetic contactors.



(front mounting) SZ-A Two and four auxiliary blocks adopting a bifur



Two and four auxiliary contact blocks adopting a bifurcated contact. Easy to mount on a magnetic contactor.

Auxiliary contact block

Auxiliary contact block (side mounting) SZ-A□

Auxiliary contact block with 2 (1NO1NC) contacts adopting a highly reliable auxiliary contact. Easy to mount on a magnetic contactor.



Mechanical interlock unit

Two magnetic contactors are mechanically interlocked.
Reversible and easy to assemble.



Coil-surge suppression unit sz-z□

Built-in surge voltage suppression elements (varistor, CR) while the coil is turned off.

List of Products

Magnetic contactors

Series			FJ Series			
Frame			06	09	12	
Appearance			Bu	carrie		
Туре		AC operated type	FJ-B06	FJ-B09	FJ-B12	
		DC operated type	FJ-B06/G	FJ-B09/G	FJ-B12/G	
Max. motor capacity	(kW)	200/240V	1.5kW	2.2kW	3kW	
AC-3, IEC60947-4-1		380/440V	2.2kW	4kW	5.5kW	
		600/690V	2.7kW	4kW	5.5kW	
Operational current (A)	200/240V	6A	9A	12A	
	•	380/440V	6A	9A	12A	
		600/690V	3A	5A	6A	
Conventional free air	thermal current (rated thermal cur	rent) Ith (A)	20A	20A	20A	
Auxiliary contact arra	angement		1NO or 1NC	1NO or 1NC	1NO or 1NC	
Dimensions		AC operated type	45 × 48 × 49	•		
$W \times H \times D (mm)$		DC operated type				
Optional unit	Auxiliary contact block	Front mounting	SZ1FA11 or SZ	Z1FA11H		
·	·	Side mounting	_			
	Coil surge suppression unit *1		_			
Standards	<u> </u>		(E @	<u>IEC</u>		

Note: *1. Attach "S" behind the built-in order model of coil surge suppression unit.

Thermal overload relays

Type	TK12B-□	
Appearance		
Protection function	Overload	
Tripping class	10A	
Ampere setting range (A) / code	0.1-0.15 [P10] 1.7-2.6 [1P7] 0.13-0.2 [P13] 2.2-3.4 [2P2] 0.18-0.27 [P18] 2.8-4.2 [2P8] 0.24-0.36 [P24] 4-6 [004] 0.34-0.52 [P34] 5-7.5 [005] 0.48-0.72 [P48] 6-9 [006] 0.64-0.96 [P64] 7-10.5 [007] 0.8-1.2 [P80] 9-13 [009] 0.95-1.45 [P95] 1.4-2.1 [1P4]	
Applicable contactors	FJ-B06, B09, B12	
Dimensions $W \times H \times D$ (mm)	$45 \times 49.5 \times 50$	

Note: Replace the $\hfill\square$ mark in the type number by the Ampere setting range code.

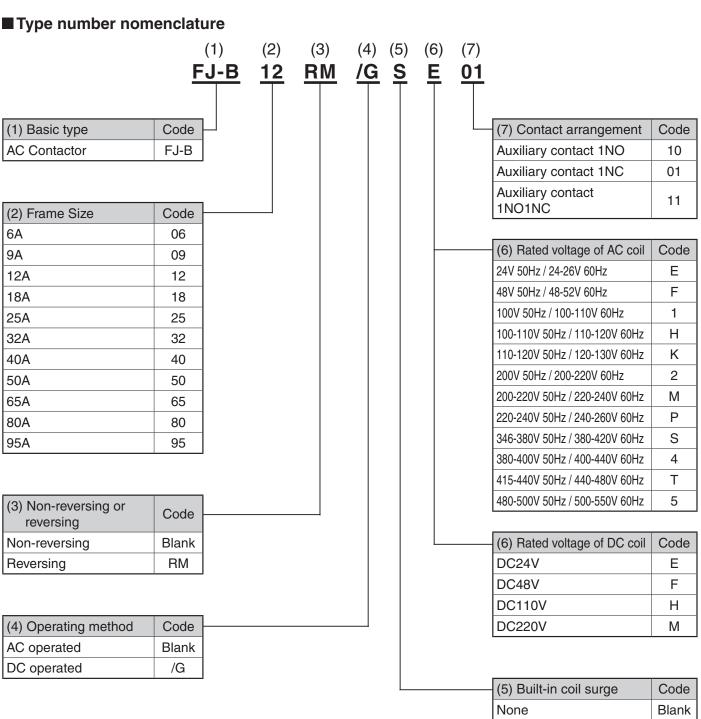
18	25	32	40	50	65	80	95
			CEN CEN	CEN CEN	CEN CEN	WEN .	WEN
FJ-B18 FJ-B18/G	FJ-B25 FJ-B25/G	FJ-B32 FJ-B32/G	FJ-B40	FJ-B50	FJ-B65	FJ-B80	FJ-B95
4kW	5.5kW	7.5kW	11kW	15kW	18.5kW	22kW	25kW
7.5kW	11kW	15kW	18.5kW	22kW	30kW	40kW	45kW
7.5kW	7.5kW	7.5kW	11kW	15kW	22kW	30kW	37kW
18A	25A	32A	40A	50A	65A	80A	95A
18A	25A 25A	32A	40A	50A	65A	80A	95A 95A
7A	9A	10A	15A	19A	26A	38A	44A
25A	32A	40A	50A	60A	65A	100A	105A
1NO or 1NC	1NO or 1NC	1NO or 1NC	1NO1NC	1NO1NC	1NO1NC	1NO1NC	1NO1NC
43 × 81 × 80	53 × 81 × 81	1110 01 1110	63.5 × 90 × 96			76.5 × 110 × 111	
43 × 81 × 107	53 × 81 × 108		_	_	_	_	_
SZ-A (2pole or 4pole)	100 × 01 × 100	,	I	I	I	I	<u> </u>
SZ-AS1							
SZ-Z1 to Z9			SZ-Z31 to Z35	5			
(f (m) IEC			02 201 10 200	,			

TK18B-		TK32B-		TK65B-□	TK95B-
0				NEW NEW	TEN NEW
 Overload		Overload		Overload	Overload
10A		10A		10A	10A
0.1-0.15 [P10]	1.7-2.6 [1P7]	0.1-0.15 [P10]	1.7-2.6 [1P7]	4-6 [004]	7-11 [007]
0.13-0.2 [P13]	2.2-3.4 [2P2]	0.13-0.2 [P13]	2.2-3.4 [2P2]	5-8 [005]	9-13 [009]
0.18-0.27 [P18]	2.8-4.2 [2P8]	0.18-0.27 [P18]	2.8-4.2 [2P8]	6-9 [006]	12-18 [012]
0.24-0.36 [P24]	4-6 [004]	0.24-0.36 [P24]	4-6 [004]	7-11 [007]	18-26 [018]
0.34-0.52 [P34]	5-7.5 [005]	0.34-0.52 [P34]	5-7.5 [005]	9-13 [009]	24-36 [024]
0.48-0.72 [P48]	6-9 [006]	0.48-0.72 [P48]	6-9 [006]	12-18 [012]	28-40 [028]
0.64-0.96 [P64]	7-10.5 [007]	0.64-0.96 [P64]	7-10.5 [007]	18-26 [018]	34-50 [034]
0.8-1.2 [P80]	9-13 [009]	0.8-1.2 [P80]	9-13 [009]	24-36 [024]	45-65 [045]
0.95-1.45 [P95]	13-18 [013]	0.95-1.45 [P95]	12-18 [012]	32-42 [032]	48-68 [048]
1.4-2.1 [1P4]		1.4-2.1 [1P4]	16-22 [016]	40-50 [040]	64-80 [064]
' '		' '	20-26 [020]	44-54 [044]	68-86 [068]
			26-32 [026]	53-65 [053]	86-96 [086]
FJ-B18		FJ-B25, B32		FJ-B40, B50, B65	FJ-B80, B95
 $45 \times 48.5 \times 61$		53 × 50.5 × 61		54 × 78.5 × 97	68 × 89.5 × 102.5

List of Products, Model Information

■ List of Products

Туре			Frame Size										
			06	09	12	18	25	32	40	50	65	80	95
Standard type	AC Operated	FJ-B	0	0	0	0	0	0	0	0	0	0	0
contactors	DC Operated	FJ-B□/G	0	0	0	0	0	0	_	_	_	_	_
Reversing	AC Operated	FJ-B RM	0	0	0	0	0	0	_	_	_	_	_
contactors	DC Operated	FJ-B RM/G	0	0	0	0	0	0	_	_	_	_	_



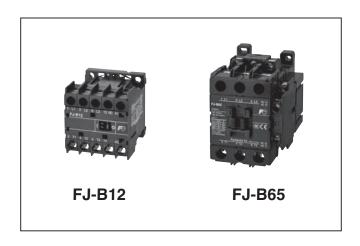
Built-in (06, 09, 12 only)

S

Magnetic Contactor

■ Features

- The smallest one in the basic type series (6A, 9A, 12A rated products)
- 6A, 9A and 12A rated products are small sized AC contactors of AC and DC coil products with the same outline dimensions.
- DC coil products are low-power-consumption products that can be driven directly by PLC. (FJ-B06/G to B12/G type DC24V coil)
- Energy-saving type with an energy efficiency level of 2. (6A, 9A, 12A, 40A to 95A rated products)



■Types and ratings

Standard-type (non-reversing)

Frame	Max. mot	or capacit	ty (kW)				Operational		Auxiliary	Туре	
	AC-3, IEC	C60947-4	-1				current (A) AC-1	free air thermal current (A)	ant (A)	AC operated	DC operated
	200/240V	380/440V	600/690V	200/240V	380/440V	600/690V	Under 440V			operatea	
06	1.5	2.2	2.7	6	6	3	20	20	1NO or 1NC	FJ-B06	FJ-B06/G
09	2.2	4	4	9	9	5	20	20	1NO or 1NC	FJ-B09	FJ-B09/G
12	3	5.5	5.5	12	12	6	20	20	1NO or 1NC	FJ-B12	FJ-B12/G
18	4	7.5	7.5	18	18	7	25	25	1NO or 1NC	FJ-B18	FJ-B18/G
25	5.5	11	7.5	25	25	9	32	32	1NO or 1NC	FJ-B25	FJ-B25/G
32	7.5	15	7.5	32	32	10	40	40	1NO or 1NC	FJ-B32	FJ-B32/G
40	11	18.5	11	40	40	15	50	50	1NO1NC	FJ-B40	_
50	15	22	15	50	50	19	60	60	1NO1NC	FJ-B50	_
65	18.5	30	22	65	65	26	65	65	1NO1NC	FJ-B65	_
80	22	40	30	80	80	38	100	100	1NO1NC	FJ-B80	_
95	25	45	37	95	95	44	105	105	1NO1NC	FJ-B95	_

(Note 1) The rated values meet the standards IEC60947-4-1 and GB14048.4.

Reversing-type

Frame	Max. mot				Auxiliary	Туре					
	AC-3, IEC	C60947-4	-1				current (A) AC-1	free air thermal current (A)	contact arrangement	AC operated	DC operated
	200/240V	380/440V	600/690V	200/240V	380/440V	600/690V	Under 440V		*1		
06	1.5	2.2	2.7	6	6	3	20	20	1NC×2	FJ-B06RM	FJ-B06RM/G
09	2.2	4	4	9	9	5	20	20	or	FJ-B09RM	FJ-B09RM/G
12	3	5.5	5.5	12	12	6	20	20	1NO×2	FJ-B12RM	FJ-B12RM/G
18	4	7.5	7.5	18	18	7	25	25	2	FJ-B18RM	FJ-B18RM/G
25	5.5	11	7.5	25	25	9	32	32		FJ-B25RM	FJ-B25RM/G
32	7.5	15	7.5	32	32	10	40	40		FJ-B32RM	FJ-B32RM/G

(Note 1) The rated values meet the standards IEC60947-4-1 and GB14048.4.

^{*1} In the auxiliary contact arrangement, "1NC" indicates the number of contacts of 1 AC contactor, while "x2" means the total values of 2 contactors. Please make orders according to the codes of the auxiliary contacts of each piece of equipment.

^{*2} Auxiliary contact 1NO×2 is available on request. However, these contactors are not electrically interlocked. Be sure to arrange electrical interlock circuit externally to avoid short-circuit accidents.

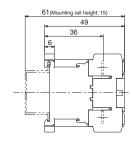
Outline Drawing

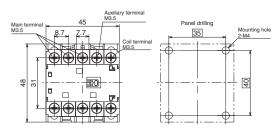
Magnetic Contactor (AC operated)

FJ-B06 **FJ-B09** FJ-B12









Auxiliary contact	Wiring diagrams
1NO (1a)	1/L1 3/L2 5/L313 A1 A2 A1 A2 2/T1 4/T2 6/T3 14
1NC (1b)	1/L1 3/L25/L3 21

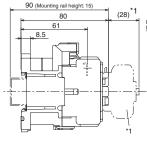
Mount it using the 2 holes on the diagonal line

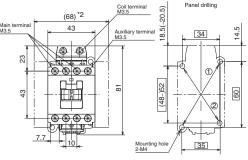
Mass: 0.14kg

FJ-B18









- Wiring diagrams 1NO (1a) 1/L13/L25/L321

- *1 For front mounting aux. contact blocks mounted.
- *2 For two side mounting aux. contact blocks mounted.

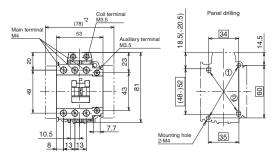
Mass: 0.33kg

FJ-B25 FJ-B32









Auxiliary contact	Wiring diagrams
1NO (1a)	1/L1 3/L2 5/L3 13 1/L1 3/L2 5/L3 13 A1 A2 A1 A2 A1 A2 A1 A2 A1 A2
1NC (1b)	1/L1 3/L2 5/L321 1/L1 3/L2 5/L321 A1 A2 A1 A2 2/T1 4/T2 6/T322

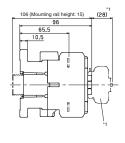
- Mounting dimension: mounting according to (1) or (2)
- (1)...35×60 (2)...34×(48~)52
- - Mass: 0.35kg

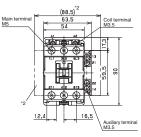
*1 For front mounting aux. contact blocks mounted.
*2 For two side mounting aux. contact blocks mounted.

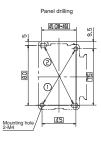


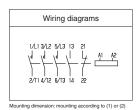












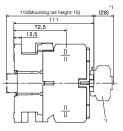
- *1 For front mounting aux. contact blocks mounted.
- *2 For two side mounting aux. contact blocks mounted.

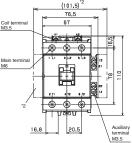
Mass: 0.54kg

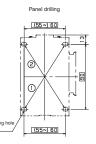
FJ-B80 **FJ-B95**

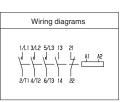












^{*1} For front mounting aux. contact blocks mounted.
*2 For two side mounting aux. contact blocks mounted.

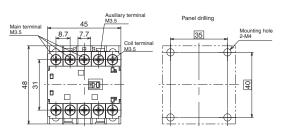
• Magnetic Contactor (DC operated)











Auxiliary contact	Wiring diagrams
1NO (1a)	1/L1 3/L2 5/L313 (+) (-) (-) (-) (-) (-) (-) (-) (-) (-) (-
1NC (1b)	1/L1 3/L25/L3 21 (+) (-)

(Note) Please note that the terminal of the control coil has polarity.

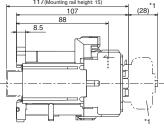
Mount it using the 2 holes on the diagonal line.

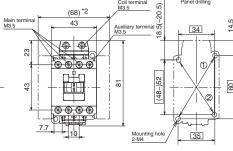
Mass: 0.17kg

FJ-B18/G









Auxiliary contact	Wiring diagrams
1NO (1a)	1/L1 3/L2 5/L3 13 1/L1 3/L2 5/L3 13 A1 A2 A1 A2
1NC (1b)	1/L1 3/L2 5/L3 21

- Mounting dimension: mounting according to 1, 1, ...35x60 (2)...34x(48-)52 Mount it using the 2 holes on the diagonal line.

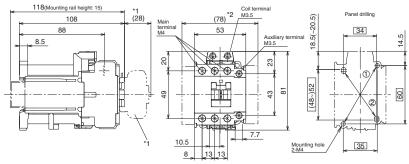
- *1 For front mounting aux. contact blocks mounted.
 *2 For two side mounting aux. contact blocks mounted.

Mass: 0.57kg









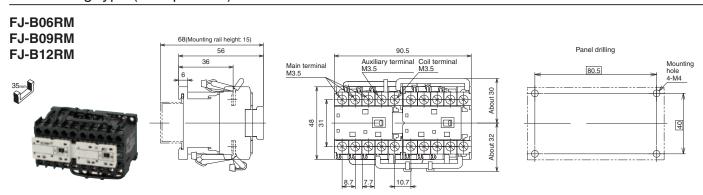
Auxiliary contact	Wiring diagrams						
1NO (1a)	1/L1 3/L2 5/L3 13						
1NC (1b)	1/L1 3/L2 5/L3 21 A1 A2 A1 A2 2/T1 4/T2 6/T3 22						

- *1 For front mounting aux. contact blocks mounted. *2 For two side mounting aux. contact blocks mounted.

Mass: 0.59kg

Outline Drawing

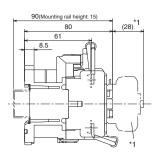
• Reversing-type (AC operated)

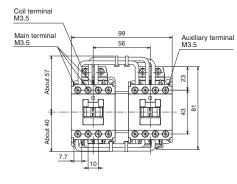


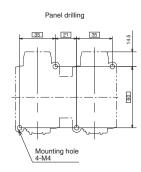
Mass: 0.32kg









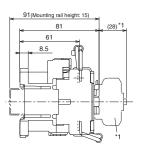


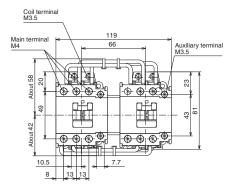
*1 For front mounting aux. contact blocks mounted.

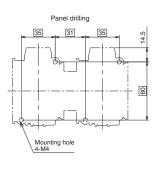
Mass: 0.7kg

FJ-B25RM FJ-B32RM









*1 For front mounting aux. contact blocks mounted.

Mass: 0.75kg

Auxiliary contact	Wiring diagram
1NC×2	1 L1 S12 S13 21 A1 A2 S13 22 A1 A2 S13 22 A1 A2 S13 22 A1 A2 S13 22 A1 A1 A2 S13 22 A1 A1 A2 S13 A1

Auxiliary contact	Wiring diagram
1NO×2	11L1 312 5L3 13 11L1 312 5L3 13 13 11L1 312 5L3 13 13 14 27T1 4T2 6T3 14 27T1 4T2 6T3 14

Note: The interlock unit can be set separately.

Thermal Overload Relay/Optional Unit

■Thermal overload relay

Туре		Ampere setting range (A)								Contactor to be combined	
TK12B		0.1-0.15 0.13-0.2 0.18-0.27 0.24-0.36 0.34-0.52	[P24]	0.48-0.72 0.64-0.96 0.8-1.2 0.95-1.45 1.4-2.1	[P64] [P80]	1.7-2.6 2.2-3.4 2.8-4.2 4-6 5-7.5	[1P7] [2P2] [2P8] [004] [005]	6-9 7-10.5 9-13	[006] [007] [009]	FJ-B06, B09, B12 FJ-B06/G, B09/G, B12/G	
TK18B		0.1-0.15 0.13-0.2 0.18-0.27 0.24-0.36 0.34-0.52	[P24]	0.48-0.72 0.64-0.96 0.8-1.2 0.95-1.45 1.4-2.1	[P64] [P80]	1.7-2.6 2.2-3.4 2.8-4.2 4-6 5-7.5	[1P7] [2P2] [2P8] [004] [005]	6-9 7-10.5 9-13 13-18	[006] [007] [009] [013]	FJ-B18 FJ-B18/G	
TK32B	0	0.1-0.15 0.13-0.2 0.18-0.27 0.24-0.36 0.34-0.52 0.48-0.72	[P24] [P34]	0.64-0.96 0.8-1.2 0.95-1.45 1.4-2.1 1.7-2.6 2.2-3.4	[P80]	2.8-4.2 4-6 5-7.5 6-9 7-10.5 9-13	[2P8] [004] [005] [006] [007] [009]	12-18 16-22 20-26 26-32	[012] [016] [020] [026]	FJ-B25 FJ-B25/G FJ-B32 FJ-B32/G	
TK65B	100	4-6 5-8 6-9 7-11 9-13 12-18	[004] [005] [006] [007] [009] [012]	18-26 24-36 32-42 40-50 44-54 53-65	[018] [024] [032] [040] [044] [053]					FJ-B40 FJ-B50 FJ-B65	
TK95B		7-11 9-13 12-18 18-26 24-36 28-40	[007] [009] [012] [018] [024] [028]	34-50 45-65 48-68 64-80 68-86 86-95	[034] [045] [048] [064] [068] [086]					FJ-B80 FJ-B95	

■ Optional Unit

Optional unit		Туре	Description	Used with		
Auxiliary contact block	Bifurcated	SZ1FA11	1NO1NC	FJ-B06, B09, B12		
(Front mounting)	Single button	SZ1FA11H	1NO1NC	FJ-B06/G, B09/G, B12/G		
	Bifurcated	SZ-A40	4NO	FJ-B18, B25, B32, B40, B50, B65, B80, B9 FJ-B18/G, B25/G, B32/G		
		SZ-A31	3NO1NC			
		SZ-A22	2NO2NC			
		SZ-A20	2NO			
		SZ-A11	1NO1NC			
		SZ-A02	2NC			
Auxiliary contact block (Side mounting)	Bifurcated	SZ-AS1	1NO1NC			
Mechanical interlock unit		SZ1KRM	Reversing-type assembly, mechanical interlock	FJ-B06, B09, B12 FJ-B06/G, B09/G, B12/G		
4	TT	SZ-RM	-	FJ-B18, B25, B32 FJ-B18/G, B25/G,	B32/G	
Power connection kit for reversing		SZ1KRW1W	Power connection kit (power side, load side)	FJ-B06, B09, B12 FJ-B06/G, B09/G, B12/G		
(()	-000 111	SZ-RW21	7	FJ-B18, B18/G		
		SZ-RW23	7	FJ-B25, B32, B25/G, B32/G		
		SZ-Z1	Varistor: 24 to 48V AC/DC	FJ-B18, B25, B32	FJ-B18/G, B25/G, B32/G	
		SZ-Z2	Varistor: 100 to 250V AC/DC	1		
		SZ-Z3	Varistor: 380 to 440V AC/DC		-	
		SZ-Z4	CR: 24 to 48V AC/DC		FJ-B18/G, B25/G, B32/G	
		SZ-Z5	CR: 100 to 250V AC/DC			
		SZ-Z31	Varistor: 24 to 48V AC/DC	FJ-B40, B50, B65, B80, B95		
		SZ-Z32	Varistor: 100 to 250V AC/DC			
		SZ-Z33	Varistor: 380 to 440V AC/DC			
		SZ-Z34	CR: 24 to 48V AC/DC			
SZ-			CR: 100 to 250V AC/DC			

MEMO

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5-7, Nihonbashi Odemma-cho, Chuo-ku, Tokyo, 103-0011, Japan URL http://www.fujielectric.co.jp/fcs/eng

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